



Declaration of Performance

According to the regulation (EU) Nr. 305 of the European Parliaments and of the Council of 09. March 2011

DOP No.: DOP181

1. Type:

Particle board Type: P2

2. Recipe no.:

Rec. 181

3. Intended use:

Boards for interior fitments (including furniture) for use in dry conditions

4. Trade name

EUROSPAN® E1 EPF-S CARB2 P2

5. Manufacturer:

FRITZ EGGER GmbH & Co. OG
Holzwerkstoffe
Weiberndorf 20
6380 St. Johann i. Tirol
Austria

FRITZ EGGER GmbH & Co. OG
Holzwerkstoffe
Fabriksweg 11a
6300 Wörgl
Austria

FRITZ EGGER GmbH & Co. OG
Holzwerkstoffe
Tiroler Straße 16
3105 Unterradlberg
Austria

EGGER Panneaux & Décors
Usine de Rion des Landes
Avenue d'Albret – BP 1
40371 Rion des Landes Cedex 01
France

EGGER Panneaux & Décors
Usine de Rambervillers
ZI Blanchifontaine
88700 Rambervillers
France

EGGER (UK) Limited
Anick Grange Road
Hexham, Northumberland
NE46 4JS
United Kingdom

EGGER Holzwerkstoffe Brilon
GmbH & CO. KG
Im Kissen 19
59929 Brilon
Germany

SC EGGER România SRL
Str. Austriei 2
PO Box 38
725400 Radauti, jud. Suceava
Romania

6. System of assessment and verification acc. to Annex V of regulation (EU) No 305/2011:

System 4

7. Construction product covered by :

EN 13986

8. Notified body of the EU:

0765
Wilhelm-Klauditz-Institut (WKI)
Bienroder Weg 54 e
38108 Braunschweig
Germany

performed the initial inspection of the manufacturing plant and of the factory production control and the continuous surveillance, assessment and evaluation of factory production control acc. to EN 13986 System 4 and issued the certificate of conformity of the factory production control:

0765-CPD-108 Manufacturer: Brilon
0765-CPD-115 Manufacturer: Hexham
0765-CPD-112 Manufacturer: Radauti
0765-CPD-106 Manufacturer: Rambervillers
0765-CPD-102 Manufacturer: St.Johann
0765-CPD-101 Manufacturer: Unterradlberg

9. Declared Performance:

Mechanical properties	Unit	Board thickness					
	[mm]	6 -13	13 - 20	20 - 25	25 - 32	32 - 40	
Density	[kg/m ³]	Plant specific					
Internal Bond strength EN 319	[N/mm ²]	0.40	0.35	0.30	0.25	0.20	
Bending strength EN 310	[N/mm ²]	11.0	11.0	10.5	9.5	8.5	
Modulus of elasticity EN 310	[N/mm ²]	1,800	1,600	1,500	1,350	1,200	
Surface soundness EN 311	[N/mm ²]	0.8					
Moisture content *1 EN 322	[%]	5-7					
Formaldehyde content *2 EN 120	[mg/100g]	E1 EPF-S					
General Tolerances							
Length and width tolerance EN 324	[mm]	± 5.0					
Squareness EN 324	[mm/m]	≤ 2.0					
Edge straightness tolerance EN 324	[mm/m]	≤ 1.5					
Thickness tolerance EN 324 (sanded boards)	[mm]	± 0.30					
Tolerance on the mean density within a board EN 323	[%]	± 10					
Building physical properties							
Fire behaviour category							
Board thickness > 9 mm and density ≥ 600 kg/m ³ in line with EN13986		D-s2, d0 DFI- s1					
Water vapour diffusion resistance value EN13986							
		μ moist			μ dry		
Mean density 600 kg/m ³		15			50		
Mean density 900 kg/m ³		20			50		
Thermal conductivity EN 13986							
Mean density 600 kg/m ³	[W/(m ² K)]	0.12					
Mean density 900 kg/m ³		0.18					
Sound absorption EN 13986							
Frequency range							
250 Hz to 500 Hz		0.10					
1000 Hz to 2000 Hz		0.25					
Biological durability EN 13986							
EN 335-3		Hazard category 1 (no earth contact , dry 20o/65% relative humidity)					
Air sound insulation EN 13986							
		R =13 x lg(mA) + 14 (mA = board surface weight kg/m ²)					
PCP content EN 13986							
	[ppm]	<5					

*1 On delivery

*2 Formaldehyde content:

2:1 According to the "Regulation on the Prohibition of Chemicals (ChemVerbotsV)" annex to § 1, clause 3 from 14th October, 1993 in connection with the publication of the BGA in the federal health sheet 10/91 (s. 487-489) about "testing method for particleboard", uncoated particleboard must not exceed a perforator limit value EN 120 (photometrical - EN 120) of 8 mg HCHO/100g over-dry board at moisture content of 6,5 %. The flexible half-years mean value is max. 6,5 mg HCHO/100g over-dry board.

2:2 According to the EPF (European Panel Federation) uncoated particleboard with reduced formaldehyde release must not exceed perforator limit value (photometrical – EN 120) of 4 mg HCHO/100g over-dry board at moisture content of 6,5 %.

2:3 According to the California Air Resources Board (CARB) regulation CCR-17-93120.2(a) - Phase 2.

2:4 According to 2:2 and 2:3 the raw particleboard corresponds to the IKEA formaldehyde specification IOS MAT 0003, version AA-10899-9.

2:5 Coated particleboard with reduced formaldehyde release – perforator limit value (photometrical - EN 120) of 5,0 mg/100g over-dry board at moisture content of 6,5 %.

Signed for and on behalf of the manufacturer by:

Manfred Riepertinger
PM Environment & Core Products

St. Johann in Tirol 27.06.2013

Provisional note:

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